



# Photocatalytic Coatings



# Hydrophilic vs. Photocatalytic

## Hydrophilic Coatings

(passive Self-cleaning)

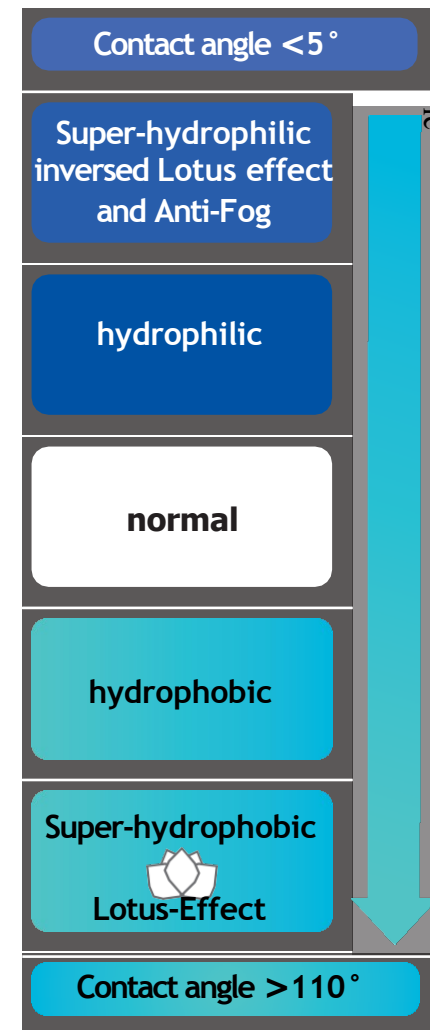
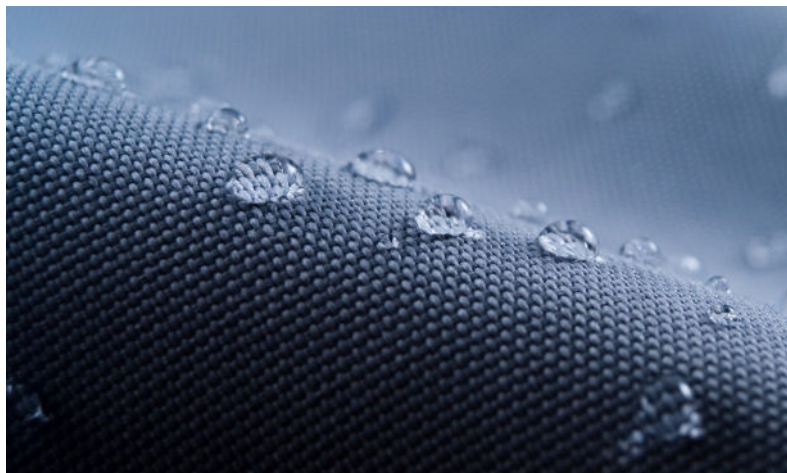
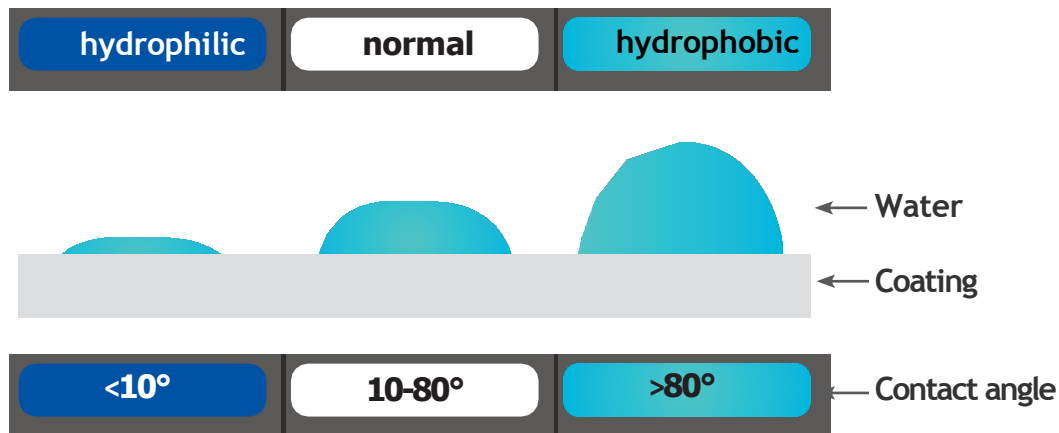


## Photocatalytic hydrophilic Coatings

(active Self-cleaning function)

# Contact angle

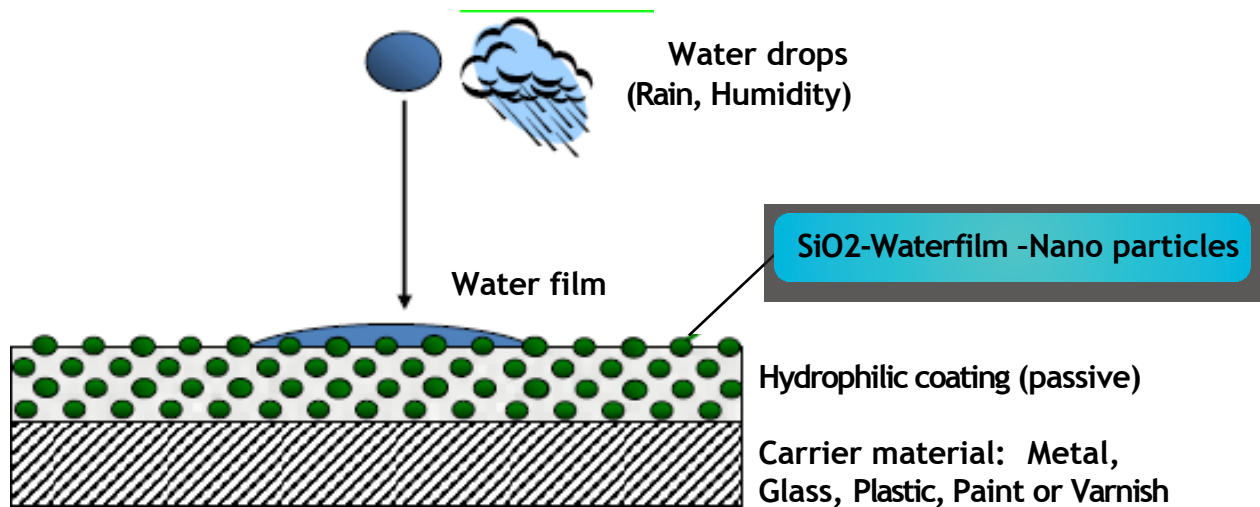
Hydrophilic - Hydrophobic



# Passive self-cleaning Coating

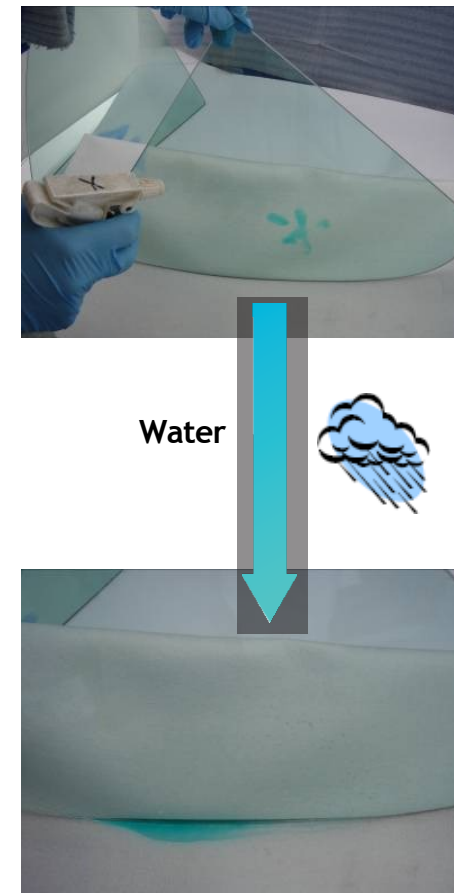
## Hydrophilic Coating

### Super hydrophilic Properties



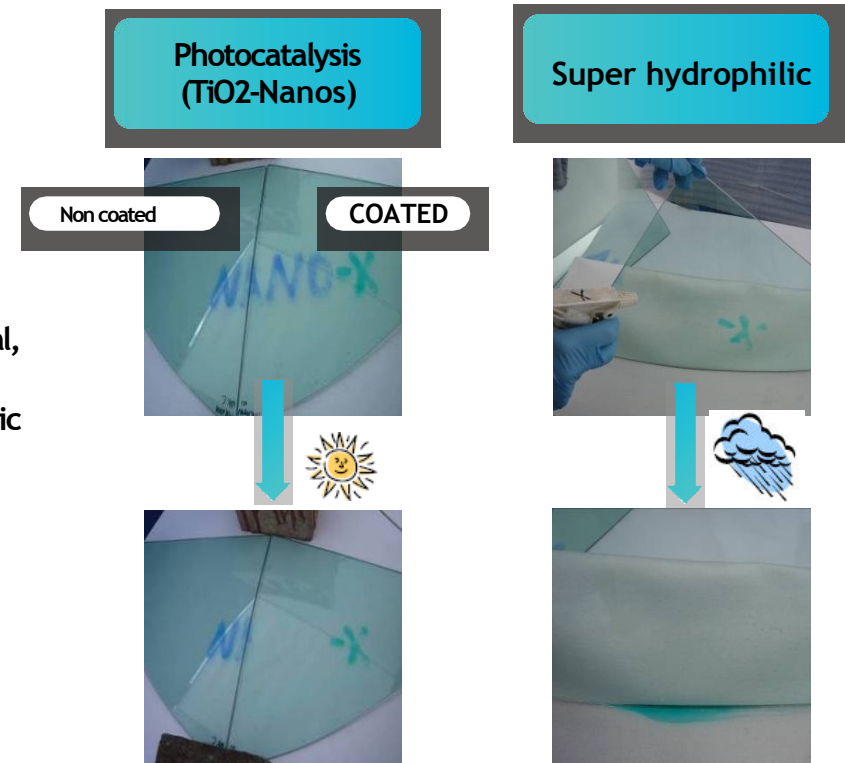
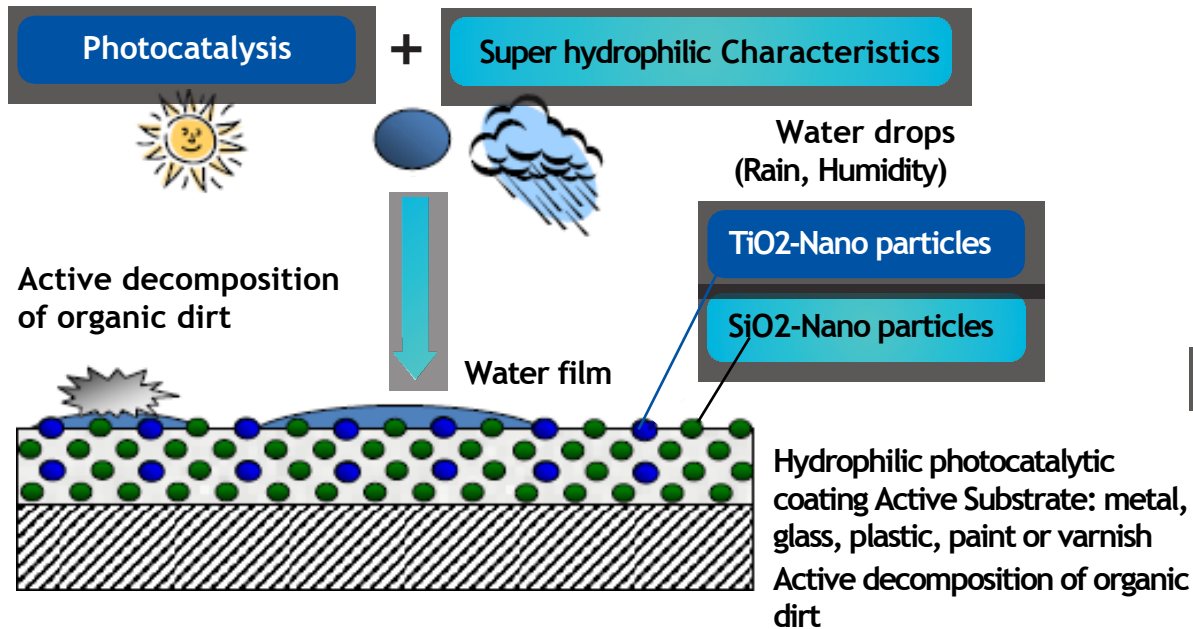
- SiO<sub>2</sub> nanoparticles in a siloxane matrix with hydrophilic properties. Dry coating thickness 0.5 to 1 μm
- No organic surfactant groups => UV-stable, suitable for indoor and outdoor use
- Nanostructures in the 20 to 50 nm range offer self-cleaning properties
- Structure like lotus leaf but super hydrophilic (not super hydrophobic) => "reverse lotus effect"
- Undermining and flushing away inorganic/organic dirt and soil.
- Carrier material: metal, glass, plastic, paint or varnish

### Super hydrophilic



# Active self-cleaning Coating

## Photocatalytic (hydrophilic) coating



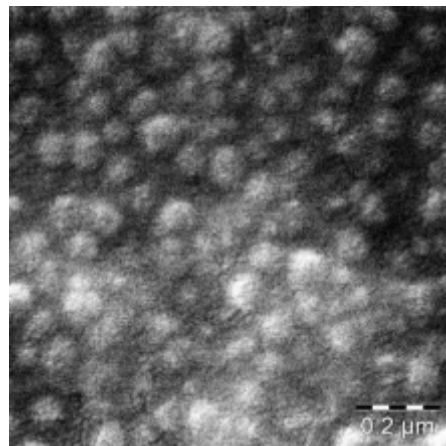
- Coating properties similar to a purely hydrophilic coating
- Nanostructure in the range from 20 to 50 nm => "inverse lotus effect" / super hydrophilic self-cleaning coating
- Undermining and rinsing off inorganic/organic dirt

- PLUS: additional photocatalysis with TiO2 nanoparticles :  
UV light (direct/indirect sunlight)  
Decomposes organic impurities in the adhesive with TiO2

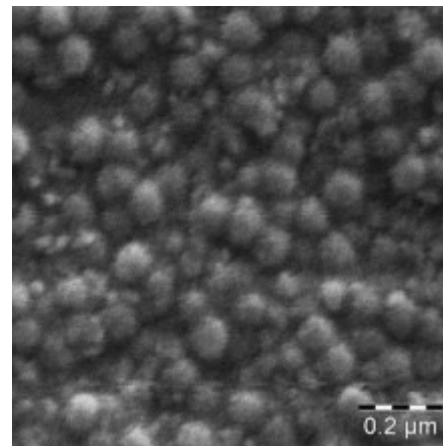
# SEM-Picture

## Photocatalytic Coating

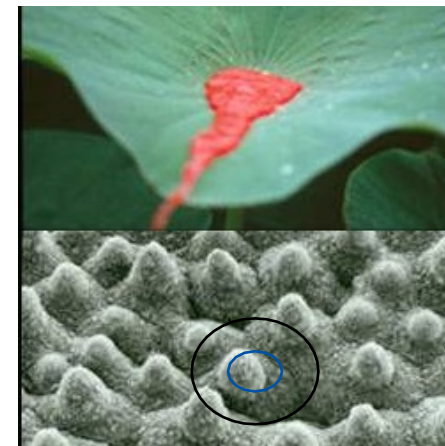
SEM-Picture of a photocatalytic coating with Nano structuring



before a QUV-A test (accelerated weathering test with UVA irradiation)



after 500 hours of QUV-A testing



Source: Prof. Barthlott, University Bonn

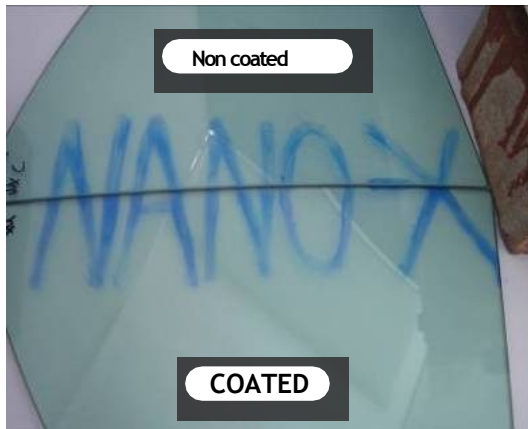
- TiO<sub>2</sub> and SiO<sub>2</sub> nanoparticles in a siloxane matrix  
 Distance between peaks in the range of 50 nm (nanostructure)  
 the hydrophilic surface structure resembles the hydrophobic structure of the lotus leaf  
 => inverse lotus effect  
 Surface structure is weather-resistant in the QUV-A test

# Photo catalytical Effect

Artificial Weathering

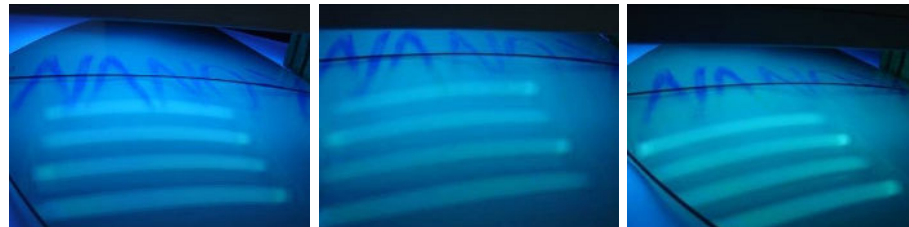
Active self-cleaning properties

Photo catalytical activity



before UV irradiation

Sunlight / UV radiation

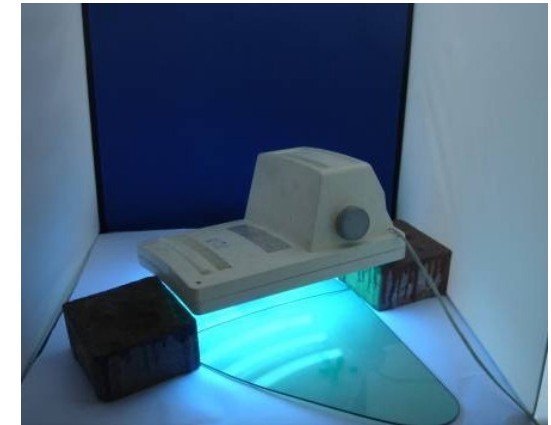


1 Min

5 Min

10 Min

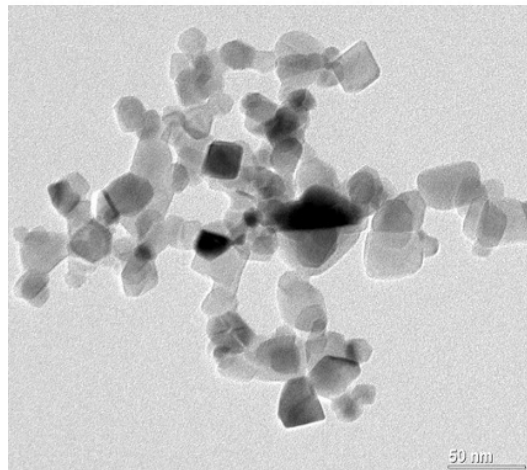
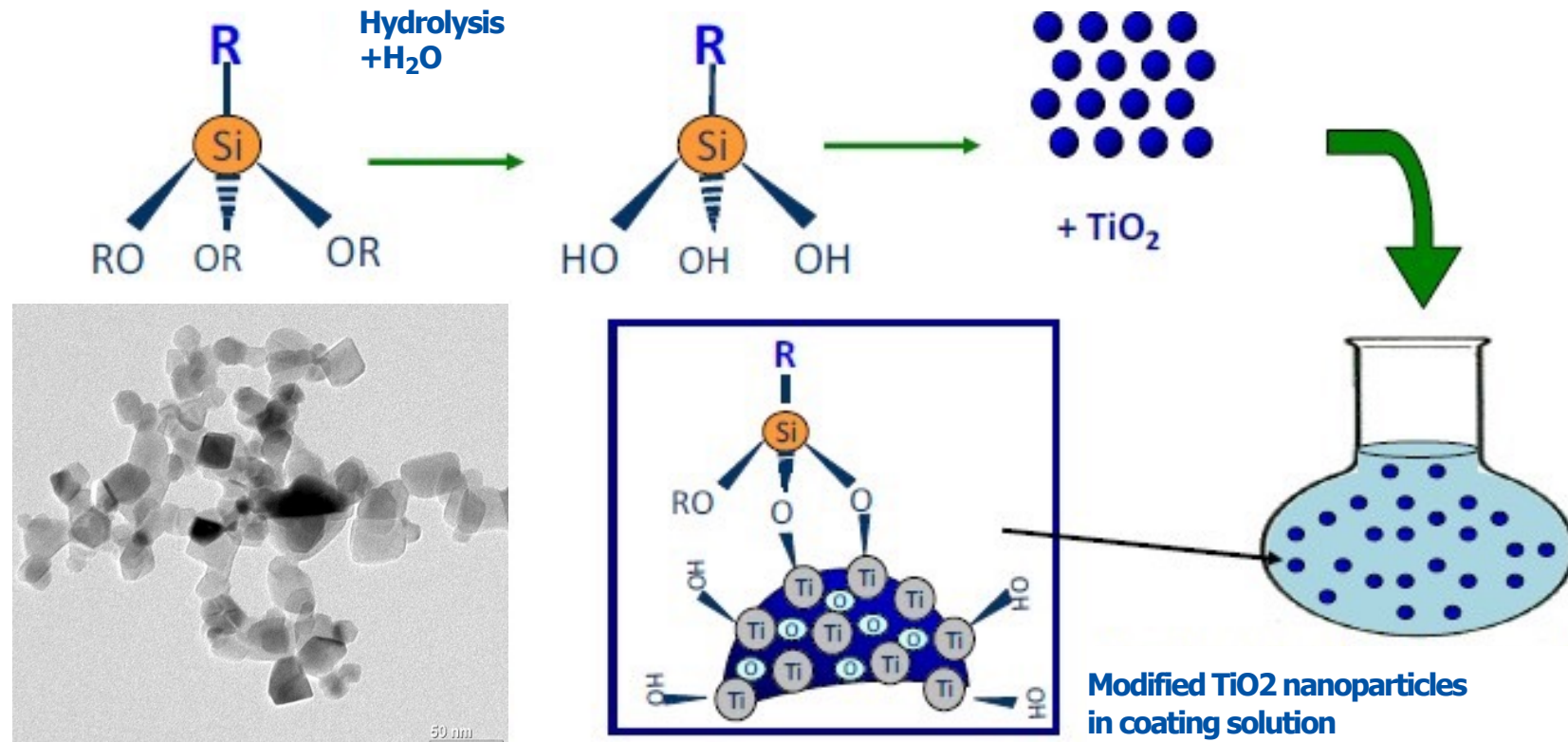
photocatalytic degradation of the dye in 15 minutes!



after 15 min UV irradiation

# Technology

## Chemical synthesis



titanium dioxide nanoparticles.

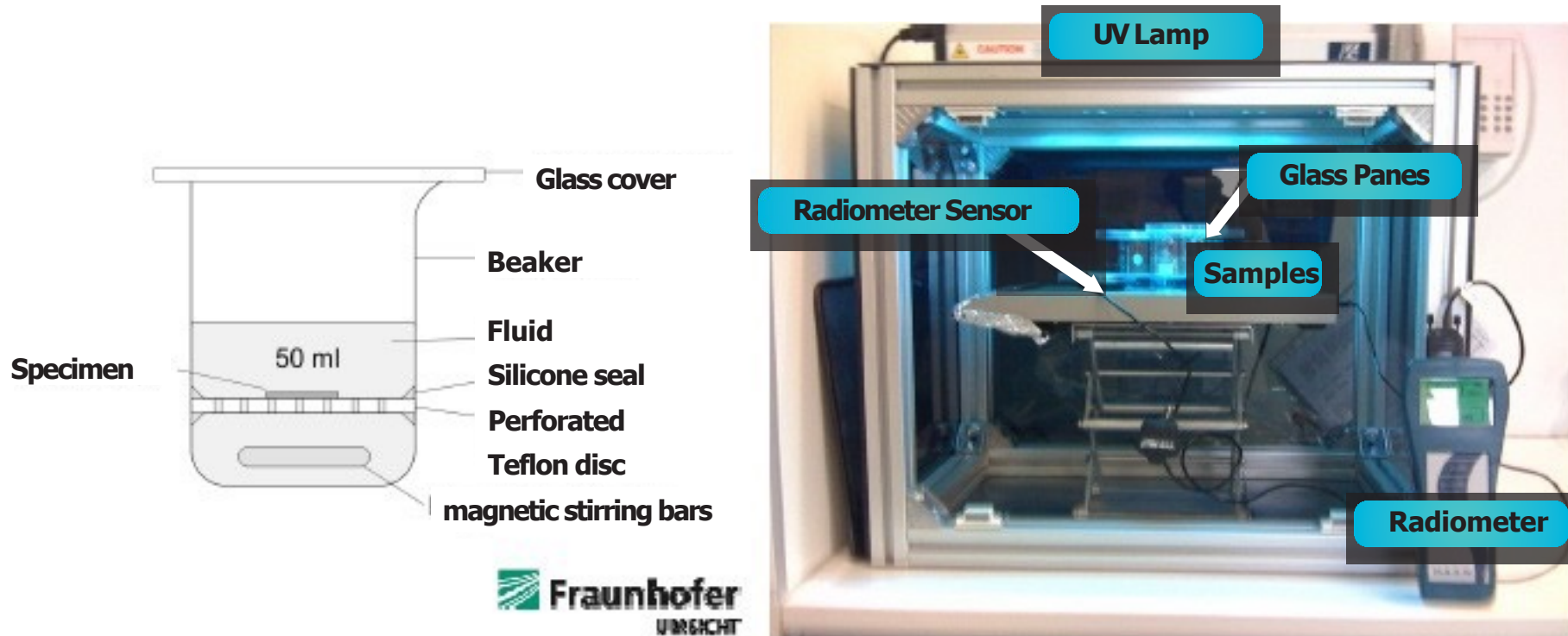
Source: Evonik (Degussa)

**With sol-gel technology, nanoparticles can be surface-modified and stably dissolved in their primary particle form. (no re-agglomeration)**



# Methylene blue degradation measurement

## Photocatalytic activity - measurement setup at Fraunhofer UMSICHT

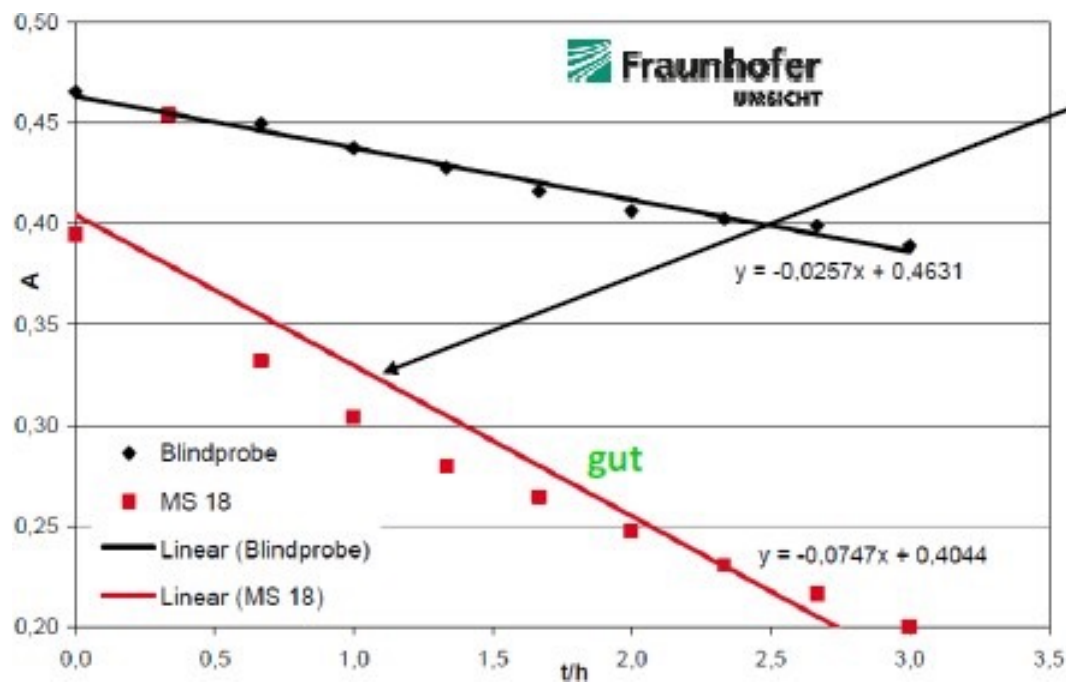


- UV radiation ( $10 \text{ W/m}^2$ ): 365 nm and 254 nm
- methylene blue ( $10 \mu\text{mol/l}$ )
- Samples: coated micro sieve and uncoated blank

# Photo activity

## Measurement by Fraunhofer UMSICHT

Test parameters 10 μmol/l, 50 ml 2x2 cm<sup>2</sup>, average of 3 measurements



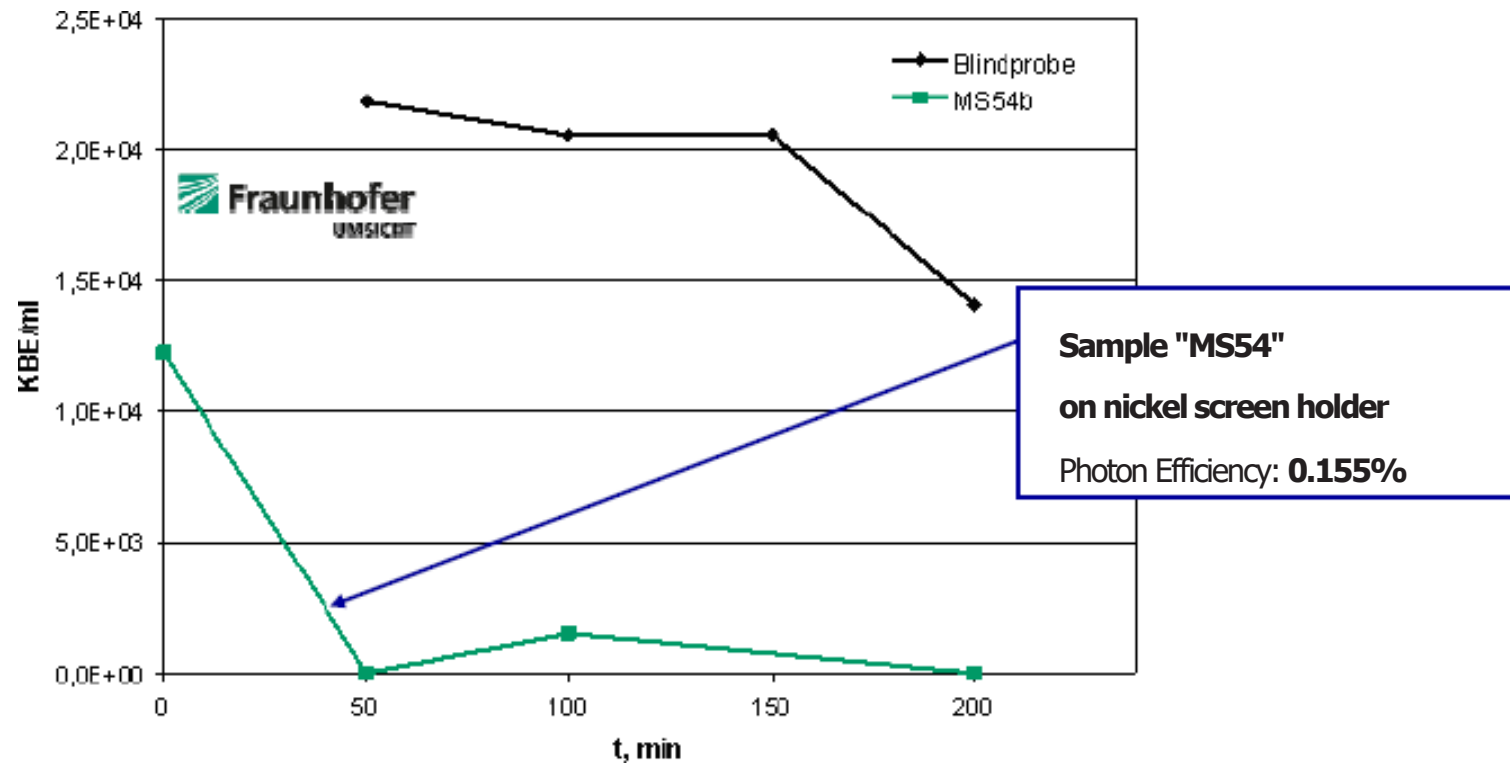
**Sample "MS18"**  
 underlayer VP CO 7964 +  
 Upper class VP PK moe1020  
 Photon efficiency: 0.133%

photon efficiency :  
 MS 18: 0,1326 %

# Bactericidal Effect

## Measurement by Fraunhofer UMSICHT

Bactericidal effect according to DIN 8199: evaluation after 72 hours

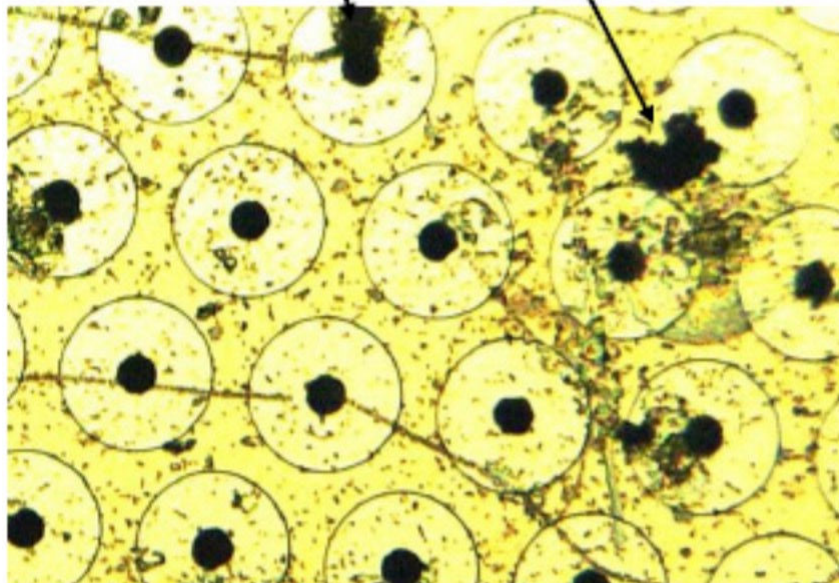


Micro sieve Photon Efficiency.  
**MS 54 0,155**

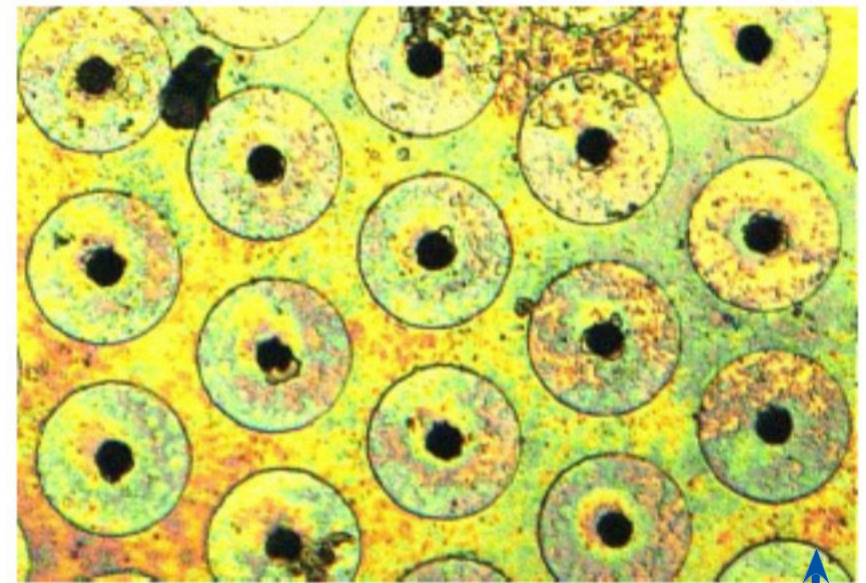
# Antifouling-Effect

Measurement by Fraunhofer UMSICHT

Activated sludge degradation: 12 days of continuous UV irradiation



Micro sieve without coating



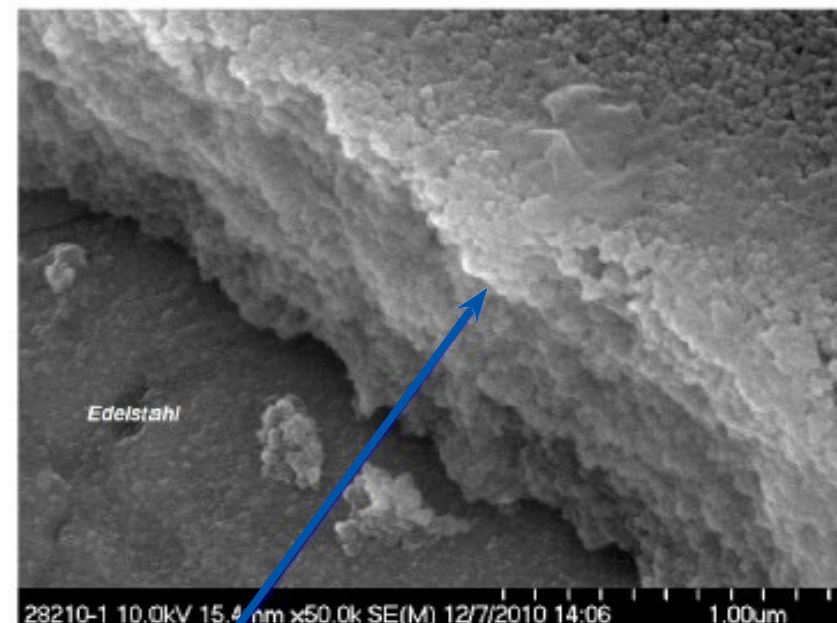
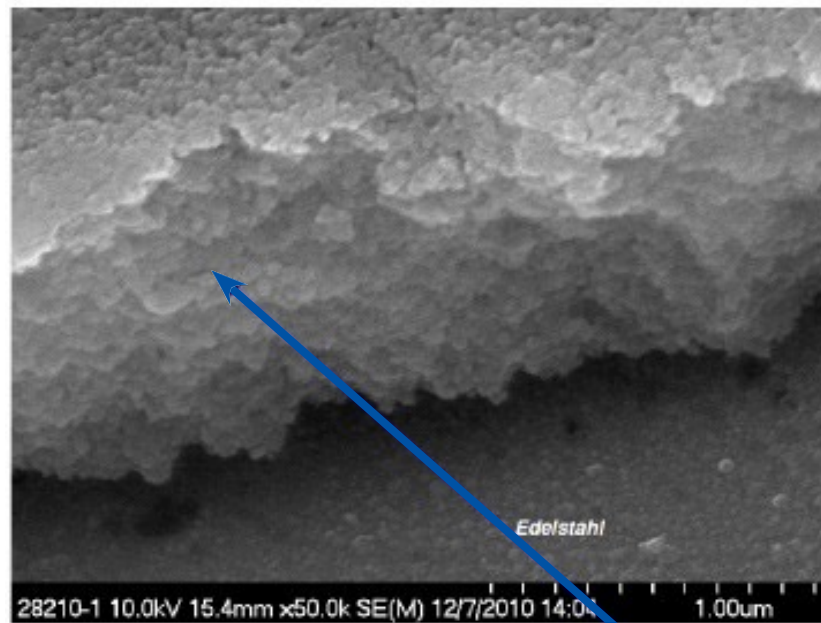
Micro sieve with titanium dioxide coating

Photocatalytic coating  
on nickel portafilter

# Structure in the electron microscope

## SEM recording from Fraunhofer UMSICHT

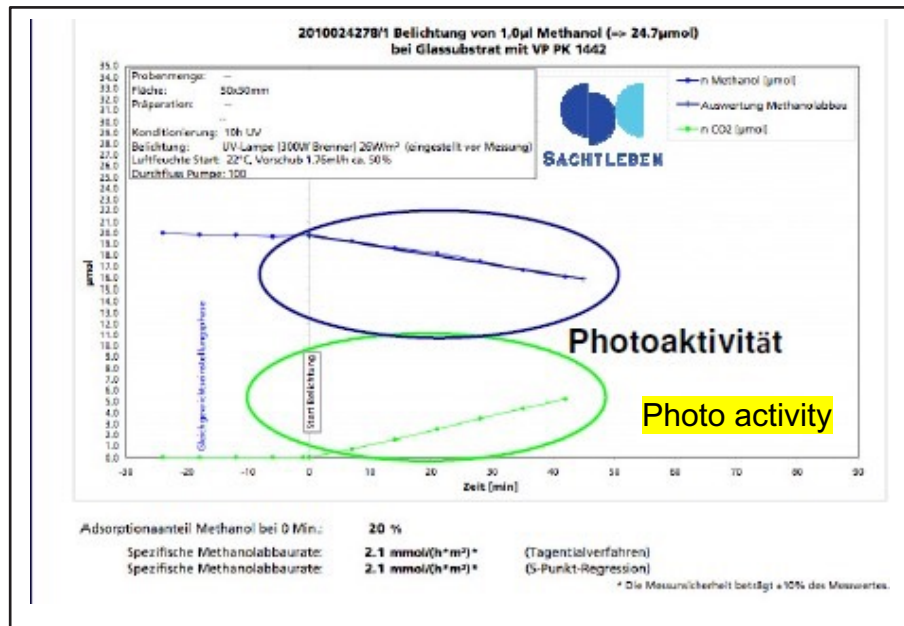
2010024997/3 stainless steel 5x5cm with VP PK 1442  
(Ch. 20101006\_Moe915)  
hardened at 150°C; 15min +1h 300°C



**photocatalytic coating  
VP PK 1442 on stainless steel**

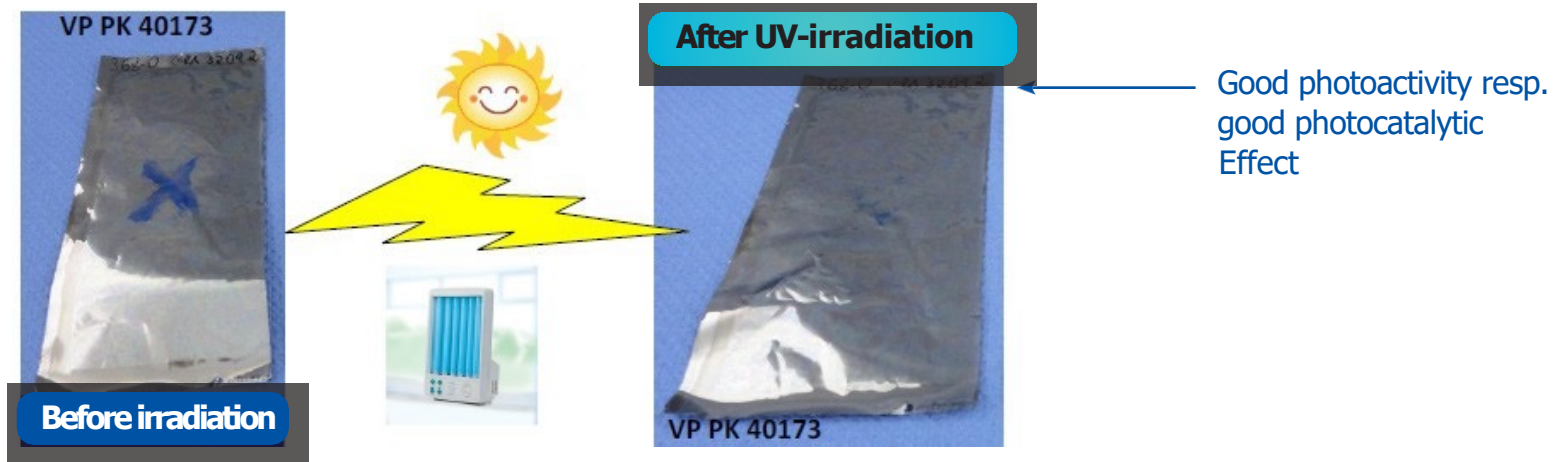
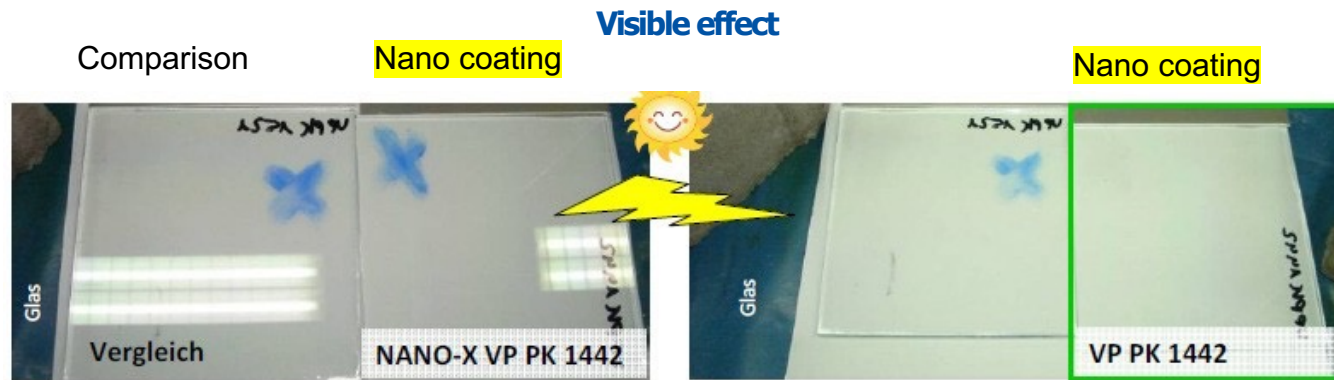
# Measurement of methanol degradation

## Measurement of physical life



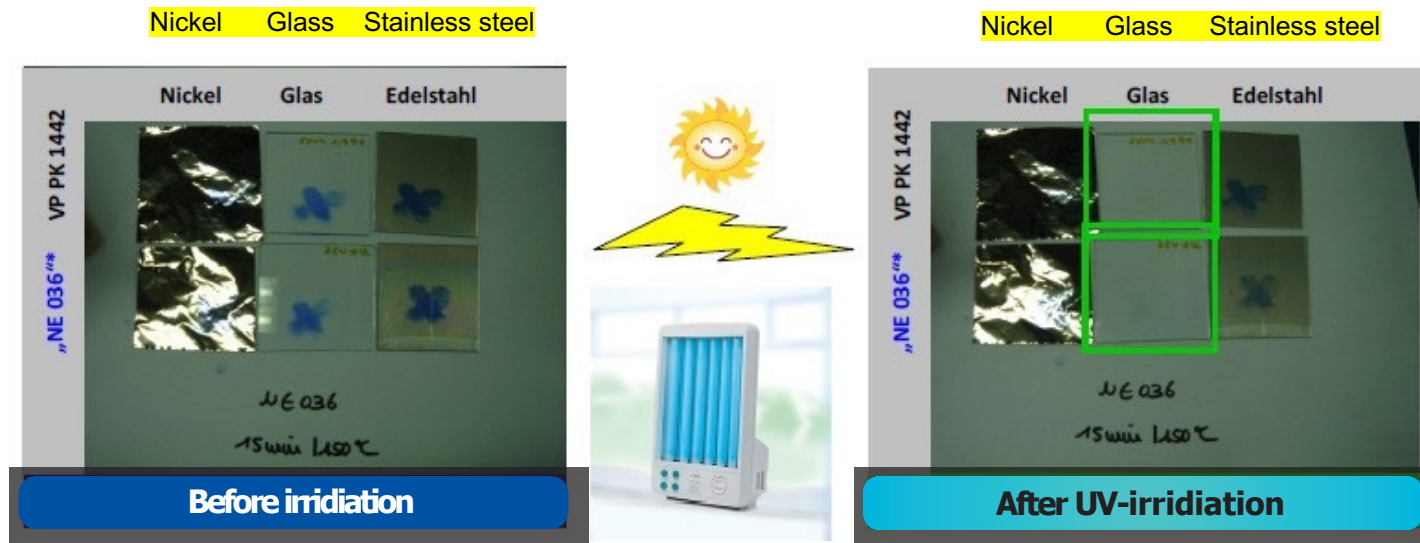
**Photocatalytic layer VP PK 1442 on glass shows clear - Methanol degradation with formation of CO2 (measurement by Sachtleben)  
Visible degradation of blue test dye by UV radiation from a commercially available facial tanner**

# Photo activity



# Photo activity

## Visible Effect



\* "NE036" is a modification of VP PK 1442 with photoactive ones TiO2 nano particles as used in x-view PK 1214 and x-view PK 1215

Comparably good photoactivity/ photocatalysis from VP PK 1442 and "NE036"

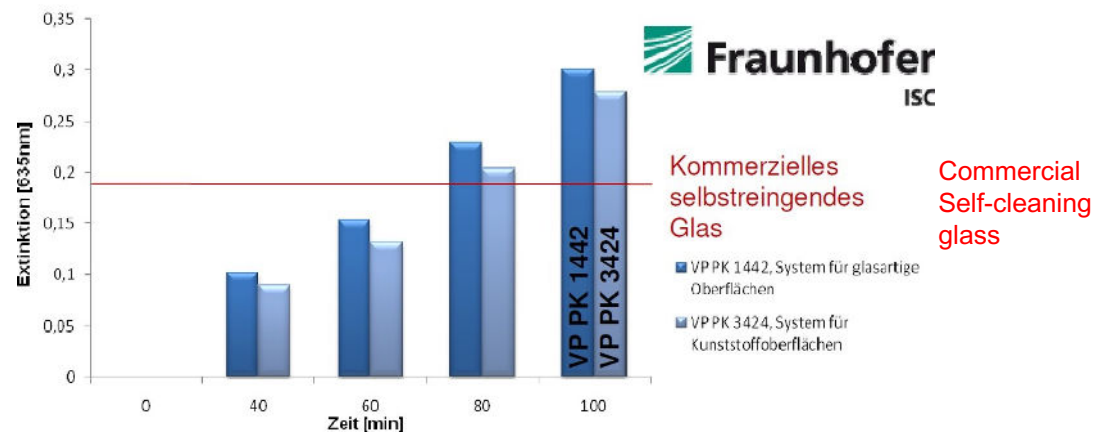


# Measurement of methanol degradation

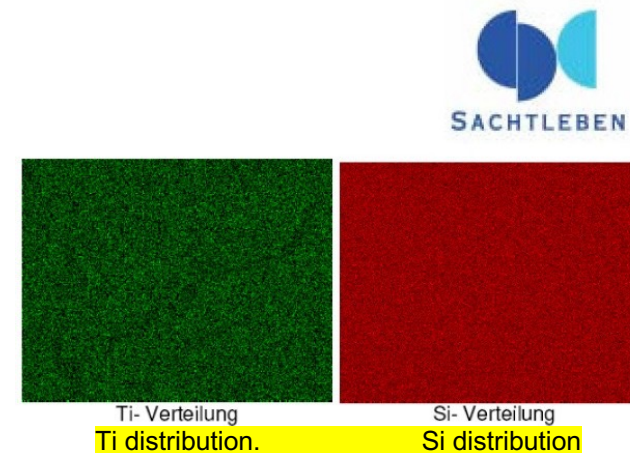
Measurements by Fraunhofer ISC and Sachtleben

## Photocatalytic methanol degradation (after 48h UV irradiation)

Photokatalytischer Methanolabbau (nach 48h UV-Bestrahlung)



## Uniform distribution of silicon and titanium oxide in VP PK 1442



- Homogeneous distribution of the TiO<sub>2</sub> nanoparticles in the VP PK 1442 coating and thus good accessibility of the titanium dioxide particles for organic dirt
- Significantly increased activity compared to commercially available self-cleaning glasses

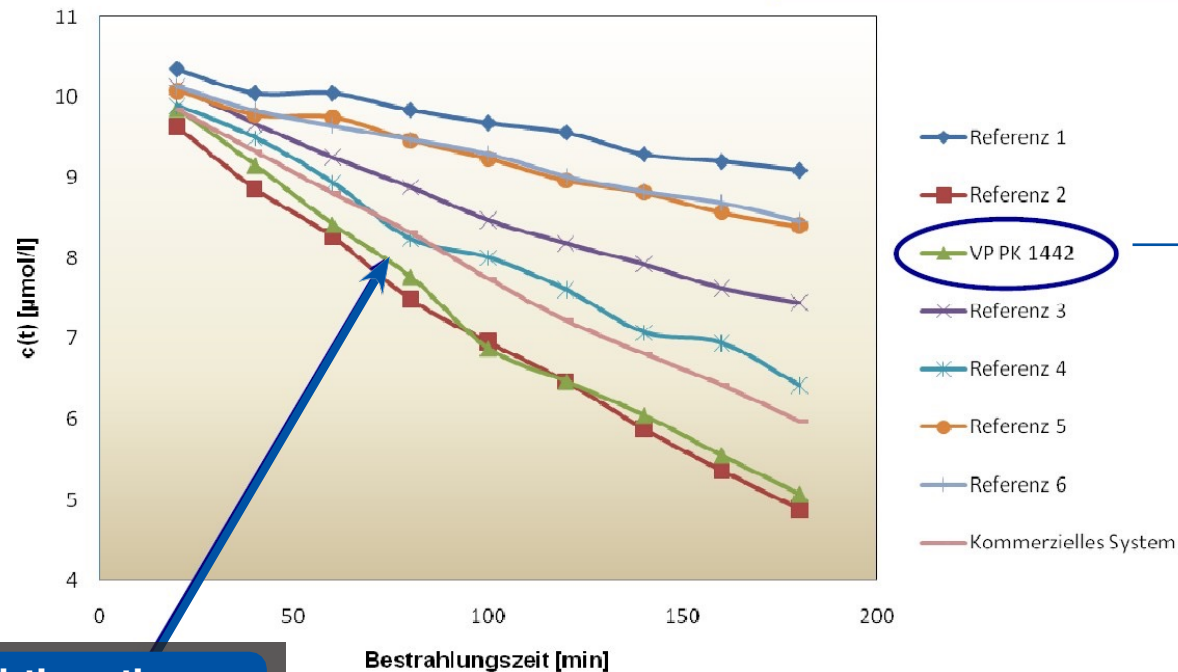
# Methylene blue degradation measurement

## Measurements from the University of Hannover

Comparison of photocatalytic activity:

Abbau von Methylenblau  
Bestrahlung 1,4 mW/cm<sup>2</sup> UVA

Leibniz  
Universität Hannover



VP PK 1442 shows the best degradation behaviour in laboratory tests

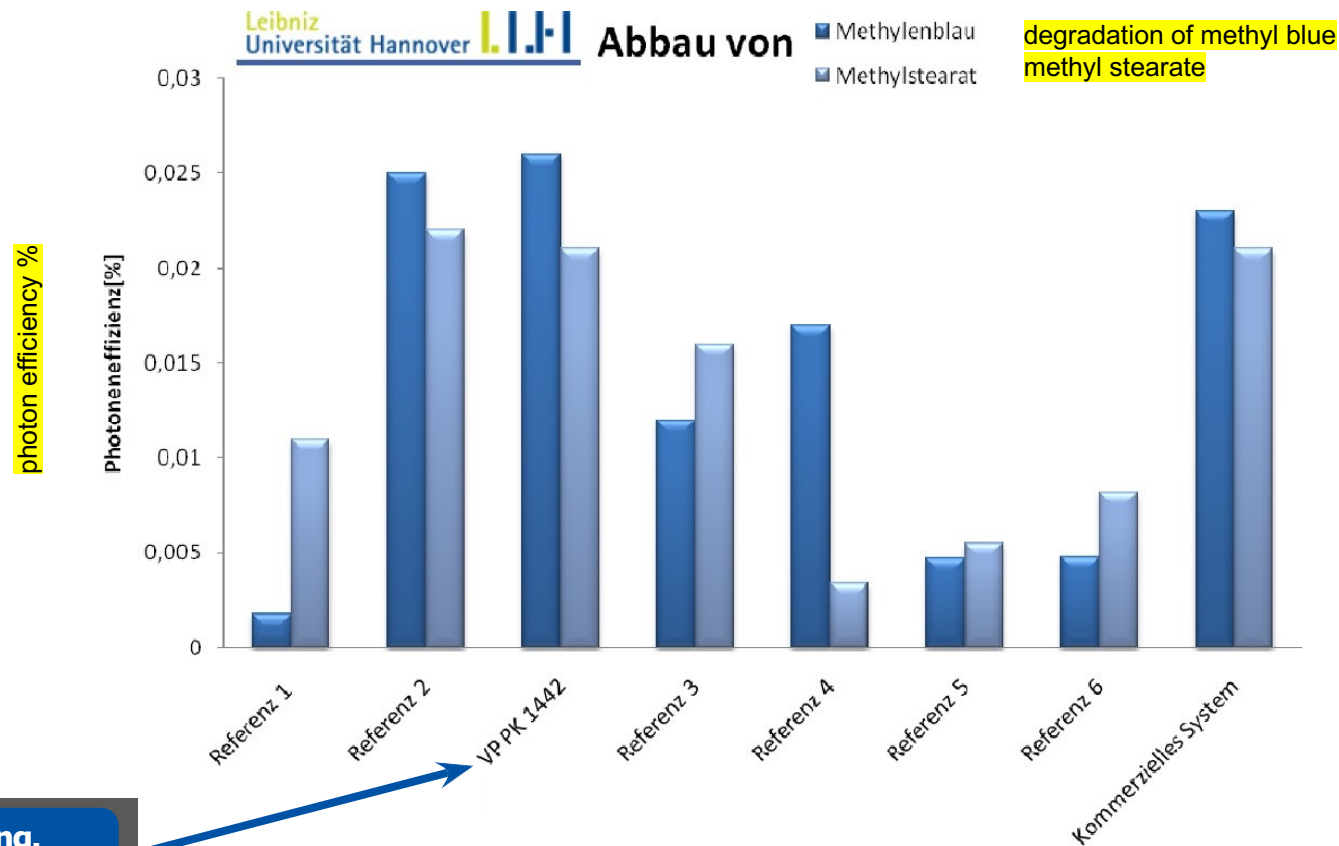
Photocatalytic coating.  
VP PK 1442 on glass  
(BMW 3 series rear window)

Irradiation time

# Efficiency / photon efficiency

## Measurements from the University of Hannover

Comparison of photocatalytic activity:



**Photocatalytic coating.  
VP PK 1442 on glass  
(BMW 3 series rear window)**

→ **VP PK 1442 shows a very good efficiency in the UV-induced photocatalytic reaction**



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